ICONIC PROPERTIES INFINITE OPPORTUNITIES





Iconic Properties In Top-Tier Markets

Copley Place

Boston, Massachusetts

Desert Hills Premium Outlets®

Cabazon, California

03

Fashion Centre at Pentagon City

Arlington, Virginia

The Fashion Mall at Keystone

Indianapolis, Indiana

Fashion Valley

San Diego, California

The Forum Shops at Caesars®

Las Vegas, Nevada

The Galleria®

Houston, Texas

King of Prussia®

Philadelphia, Pennsylvania

Las Vegas Premium Outlets

Las Vegas, Nevada

Lenox Square®

Atlanta, Georgia

The Mills at Jersey Gardens

Elizabeth, New Jersey

Orlando Premium Outlets®

Orlando, Florida

Phipps Plaza

Atlanta, Georgia

Roosevelt Field®

Long Island, New York

Sawgrass Mills[®]

Sunrise, Florida

SouthPark

Charlotte, North Carolina

Stanford Shopping Center

Palo Alto, California

The Westchester

White Plains, New York

Woodbury Common Premium Outlets®

Central Valley, New York

Woodfield Mall Schaumburg, Illinois



● MALLS ■ SIMON PREMIUM OUTLETS ◆ THE MILLS

60 Bilon 25,274

—In Sales

\$60 billion in annual U.S. sales, higher than the combined U.S. sales of America's top two e-commerce retailers, Amazon.com and Apple.com

2,91 — Brands

More than 2,917 unique brands

— New Brands

Over 300 new brands added to the portfolio annually

—Shops

Over 23,274 specialty shop locations across the portfolio

— Properties

There are 209 U.S. properties—and counting

3 Bilon

— Annual Customers

3 billion annual customers across the portfolio

In Good Company

Simon® malls are home to nearly every major global brand.

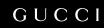














TIFFANY & CO.













BOTTEGA VENETA



















REBECCA TAYLOR













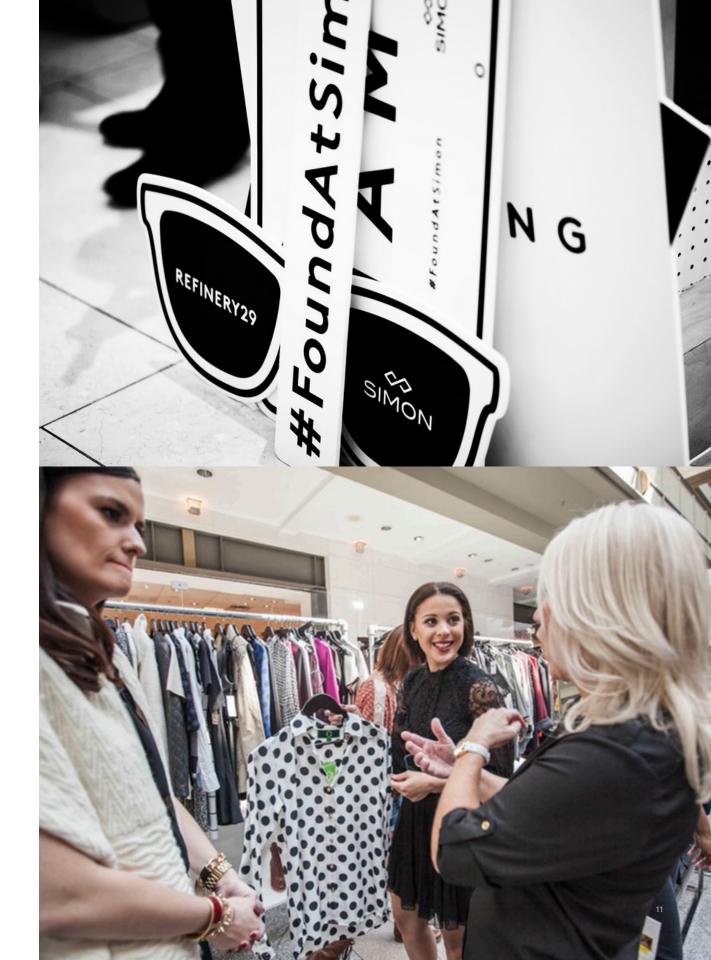


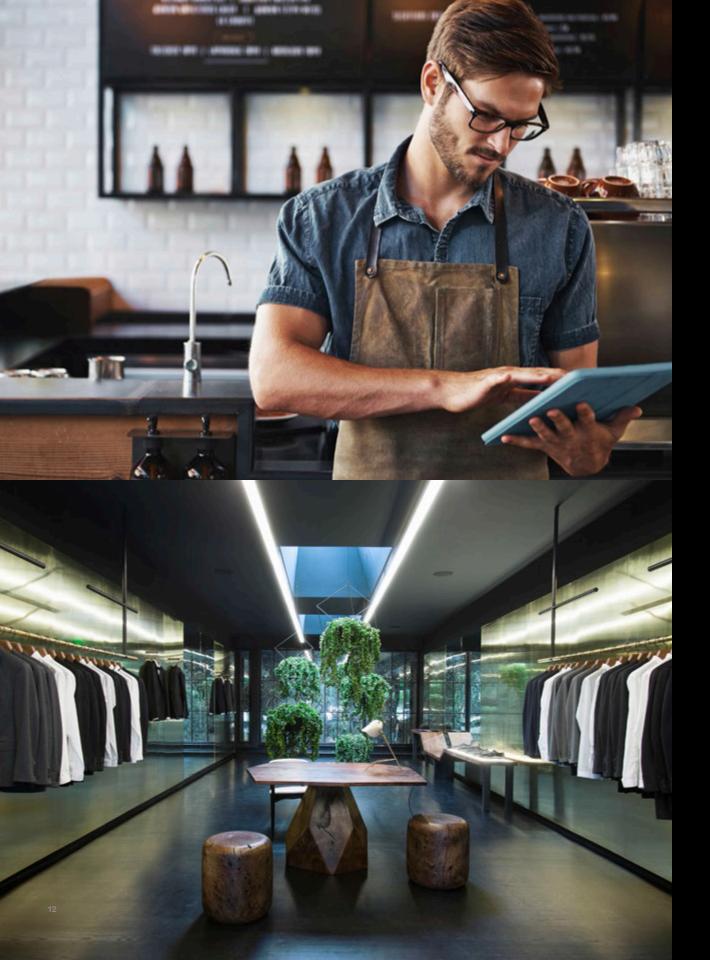


Radical Retailing

In today's world of omnichannel retailing, Simon centers are invaluable incubators for innovative marketing strategies that transcend traditional retail. We are actively redefining the spaces that have become iconic destinations for shopping and socializing.

From Simon Malls to Simon Premium Outlets® and The Mills®, there's a place and space for every brand and the freedom to decide how your customers encounter and experience it.





Partners Wanted

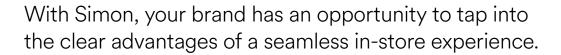
We believe in collaboration and will work with you as true partners to create the most powerful retail experience for your brand and your customers.

We are committed to partnering with:

Pure Play e-Tailers	Single-channel retailers looking to accelerate customer acquisition and conversion
Makers	Hyperlocal retailers seeking sophistication in brand presentation
New Culinary Concepts	Restaurants—from fine to quick-service— seeking scalability and national presence
Global Greats	lconic international brands entering the U.S. market for the first time
Fashion	Brands looking to establish themselves amongst the fashion greats
Innovators	New and existing brands seeking a strategic partner to launch bold new concepts

Bricks And Mortar—And More





- A multisensory brand identity through dynamic visual merchandising
- Enhanced personal connection with your customers to solicit feedback and drive sales
- Better customer conversion rates and higher-ticket purchases per transaction
- Faster distribution and in-store pickup options

- Opportunities to cross-sell from various platforms
- Increased customer confidence and trust
- · Sustainable customer loyalty
- · Reverse showrooming



Beyond the "touch and feel" opportunity, your brand's presence in Simon centers offers benefits to your customers that reignite the pleasure of shopping and create an invaluable emotional connection to your brand.

- · The thrill of discovery
- · Instant gratification
- One-on-one customer service experiences
- Elimination of shipping costs and return hassle

- · Flexibility of payment options
- In-person expert advice
- An experience to share with family and friends
- Ability to seamlessly cross-shop between favorite brands

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Successful Collaborations

Lookbook Live with GQ and Glamour

This high-profile, his-and-hers style and shopping program integrated print, digital, social media and live events in collaboration with *Glamour* and *GQ* magazines.

- · One-on-one styling sessions
- · Social media challenges

• Beauty how-to lessons

· His-and-hers online videos

Giveaways

The Shopping Block with Refinery29

A nationwide "take back the mall" activation brought Refinery29 into the physical world of retail at six premier Simon centers across the U.S. with bespoke on-site and digital activations targeted to Millennial audiences.

- Indie boutiques plus national brands
- Sweepstakes

Stylist concierge

Beauty bars

Guest hosts

DIY stations



"Simon has been an ideal partner in helping bring the Refinery29 brand to life. Refinery29 speaks to an audience of Millennial women who turn to us as a trusted source of inspiration while shopping, and by activating in Simon shopping centers, we were able to provide a tangible, tactile experience."

— Justin Stefano, Co-Founder and CEO of Refinery29

Only Simon

We are committed to the success of our retailers, supplying your brand with advantages you won't find anywhere else.

— Quality

No other property group can offer access to iconic, irreplaceable properties in the world's best locations.

— A Scalable Network

With properties across all platforms—from luxury brands to value and outlet pricing—all around the world, we offer access to exactly what you need.

— Unrivaled Consumer Traffic

Simon centers attract more shoppers year round than any other shopping center developer. And our shopper demographics are unparalleled, with diverse, ready-to-spend consumers.

— Support from the Ground Up

From merchandising assistance to setup support, we'll make sure you have access to everything you need from day one to get your new store up and running quickly and efficiently.

— Flexibility

Whether you need to lease for a day, a week, a month, a year or years, we will tailor a leasing solution that makes sense for your business.

— The Style Factor

Fresh from a 2014 rebranding, Simon is bolstering its status as a world-class brand with high-profile advertising and partnerships with renowned fashion influencers.

- Brand Collaborations

Memorable, unique experiences for consumers and retailers with buzz-worthy partners—something smaller retail centers simply can't provide.

— Innovation

We've reinvented the classic loyalty program, brought the ubiquitous mall directory to life, and welcomed Bluetooth beacons and same-day delivery. Simon continues to collaborate with game-changing partners to innovate the shopping experience and further support our retailers.

— Experience and Stability

Simon offers decades of expertise in development, ownership and management. When you partner with us, you know you're working with the best.



595,700,002

Website page views

120,818,183

Google+ local impressions

1,317,729

YouTube views

4,685,723

f Facebook likes

350,117

▼ Twitter followers

87,345

Instagram followers

* and counting





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